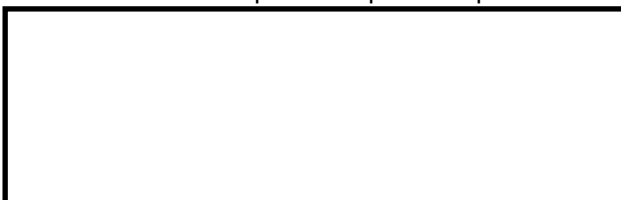


Oil Pattern Distance	44	Reverse Brush Drop	41	Oil Per Board	50 ul
Forward Oil Total	20.25 mL	Reverse Oil Total	13.2 mL	Volume Oil Total	33.45 mL
Tank Configuration	A Only	Tank A Conditioner	レンコン	Tank B Conditioner	レンコン

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	37	0.0	0.0	0.0	1850
2	3L	3R	1	14	35	0.0	1.9	1.9	1750
3	4L	4R	2	14	66	1.9	5.8	3.9	3300
4	7L	7R	3	18	81	5.8	13.4	7.6	4050
5	8L	8R	3	18	75	13.4	21.0	7.6	3750
6	9L	9R	3	22	69	21.0	30.3	9.3	3450
7	10L	10R	2	26	42	30.3	37.6	7.3	2100
8	2L	2R	0	26	0	37.6	44.0	6.4	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	44.0	35.0	-9.0	0
2	13L	13R	1	22	15	35.0	31.9	-3.1	750
3	12L	12R	2	22	34	31.9	25.7	-6.2	1700
4	11L	11R	2	18	38	25.7	20.6	-5.1	1900
5	10L	10R	2	18	42	20.6	15.5	-5.1	2100
6	9L	9R	1	14	23	15.5	13.6	-1.9	1150
7	8L	8R	1	14	25	13.6	11.7	-1.9	1250
8	7L	7R	1	14	27	11.7	9.8	-1.9	1350
9	6L	6R	1	14	29	9.8	7.9	-1.9	1450
10	5L	5R	1	14	31	7.9	6.0	-1.9	1550
11	2L	2R	0	14	0	6.0	0.0	-6.0	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5	1.3	1	1	1.3	5

