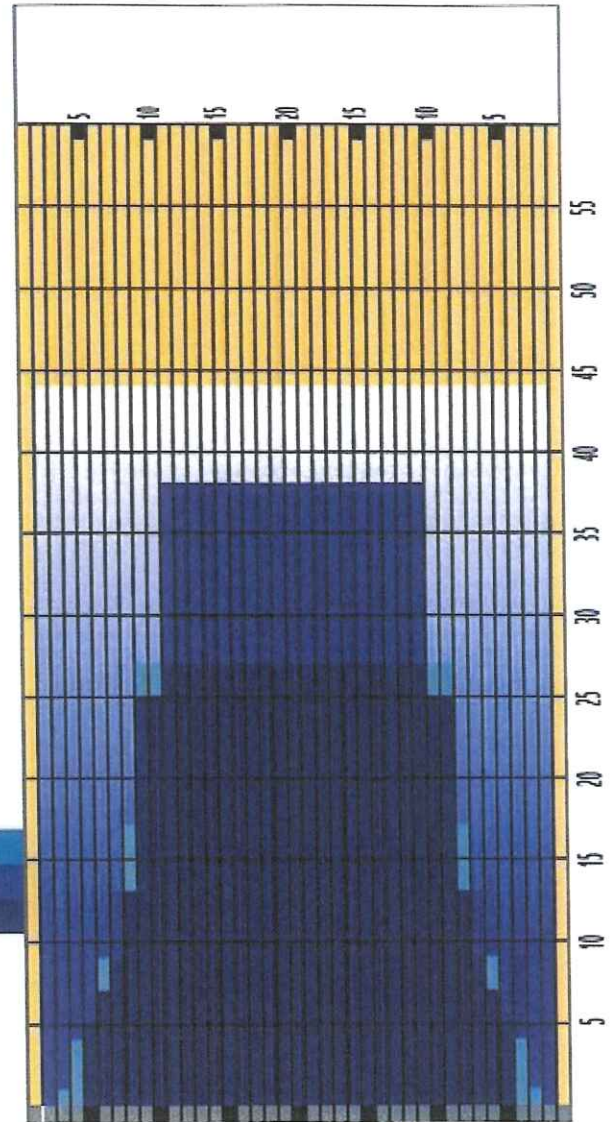


Oil Pattern Distance	44	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	20.95 mL	Reverse Oil Total	16.1 mL	Volume Oil Total	37.05 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L 2R	1	50	10	A	37	0.0	0.0	0.0	1850
2	3L 3R	1	50	10	A	35	0.0	1.4	1.4	1750
3	4L 4R	2	50	10	A	66	1.4	4.2	2.8	3300
4	5L 5R	1	50	10	A	31	4.2	5.6	1.4	1550
5	6L 6R	2	50	14	A	58	5.6	9.5	3.9	2900
6	8L 8R	4	50	14	A	100	9.5	17.4	7.9	5000
7	9L 9R	4	50	18	A	92	17.4	27.6	10.2	4600
8	2L 2R	0	50	22	A	0	27.6	36.0	8.4	0
9	2L 2R	0	50	30	A	0	36.0	44.0	8.0	0

START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L 2R	0	40	30	B	0	44.0	38.0	-6.0	0
2	11L 11R	5	50	18	B	95	38.0	25.3	-12.7	4750
3	9L 9R	5	50	18	B	115	25.3	12.6	-12.7	5750
4	7L 7R	3	50	14	B	81	12.6	6.7	-5.9	4050
5	5L 5R	1	50	14	B	31	6.7	4.8	-1.9	1550
6	2L 2R	0	50	10	B	0	4.8	0.0	-4.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.68	1.2	1	1	1.2	4.68

