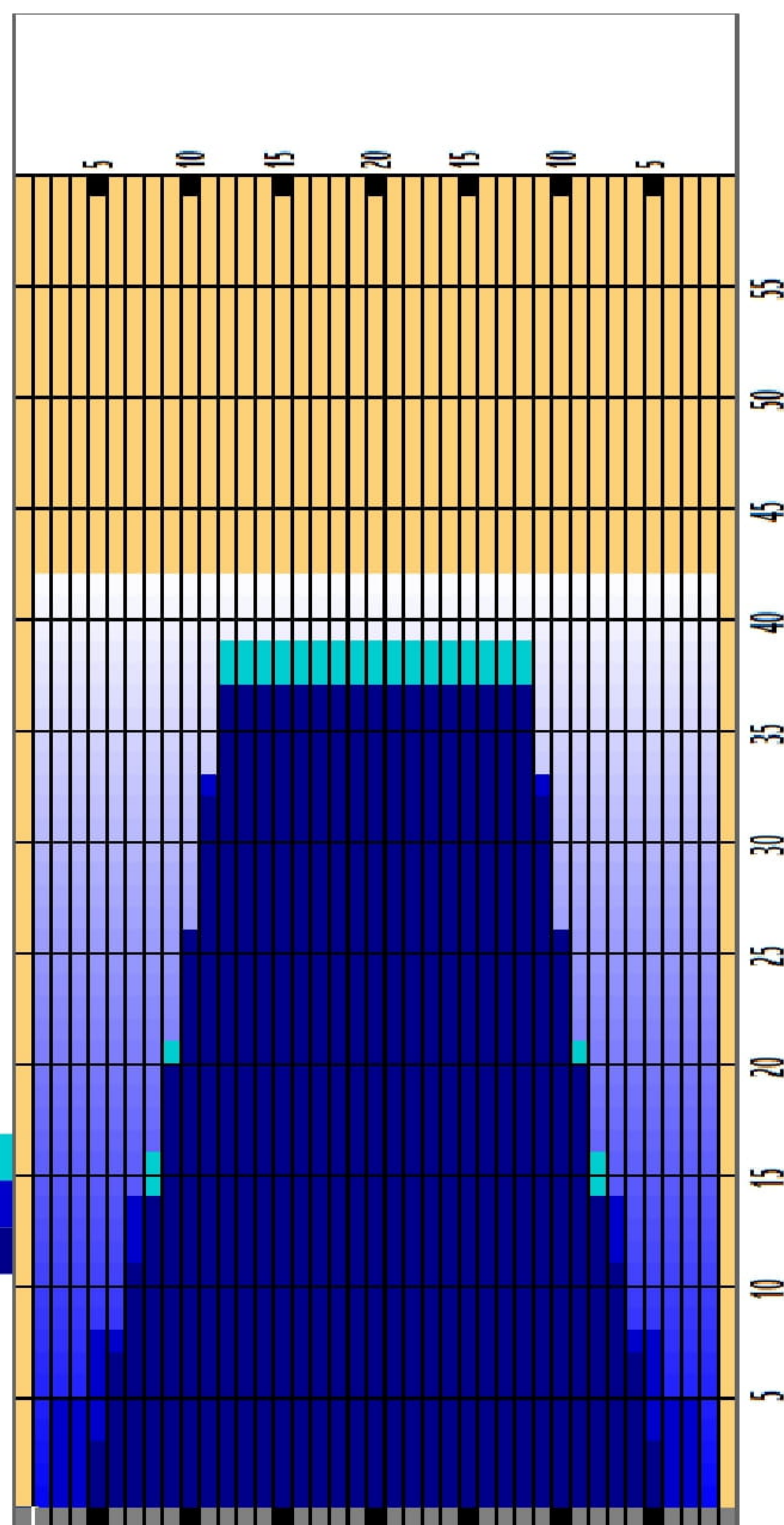
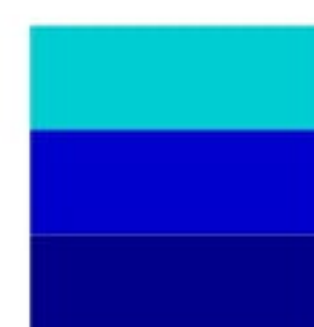


Oil Pattern Distance	42	Reverse Brush Drop	42	Oil Per Board	50 uL
Forward Oil Total	20.75 mL	Reverse Oil Total	13.15 mL	Volume Oil Total	33.9 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	5L	5R	1	10	A	31	0.0	0.0	0.0	1550
2	5L	5R	1	10	A	31	0.0	1.4	1.4	1550
3	5L	5R	1	14	A	31	1.4	3.3	1.9	1550
4	6L	6R	2	14	A	58	3.3	7.2	3.9	2900
5	7L	7R	2	14	A	54	7.2	11.1	3.9	2700
6	8L	8R	2	18	A	50	11.1	16.2	5.1	2500
7	9L	9R	2	18	A	46	16.2	21.3	5.1	2300
8	10L	10R	2	18	A	42	21.3	26.4	5.1	2100
9	11L	11R	2	22	A	38	26.4	32.6	6.2	1900
10	12L	12R	2	26	A	34	32.6	39.9	7.3	1700
11	2L	2R	0	30	A	0	39.9	42.0	2.1	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	42.0	37.0	-5.0	0
2	12L	12R	1	26	B	17	37.0	33.4	-3.6	850
3	11L	11R	2	26	B	38	33.4	26.1	-7.3	1900
4	10L	10R	2	22	B	42	26.1	19.9	-6.2	2100
5	9L	9R	2	22	B	46	19.9	13.7	-6.2	2300
6	7L	7R	2	22	B	54	13.7	7.5	-6.2	2700
7	5L	5R	1	18	B	31	7.5	5.0	-2.5	1550
8	3L	3R	1	14	B	35	5.0	3.1	-1.9	1750
9	2L	2R	0	10	B	0	3.1	0.0	-3.1	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.6	1.35	1	1	1.35	5.6

